

Quality	O2						
According to Standard	ASTM A 681						
Number	-						
 KRANTI INDUSTRIAL METAL SUPPLIER LLP							
Comparable Standards	EN	W.N.	AISI	DIN	UNS		
	-	1.2842	-	90MnCrV3	T31502		
Chemical Analysis	C %	Mn %	Si %	Cr %	V %	Mo %	S%
	0.85 - 0.95	1.40 - 1.80	0.50 max.	0.50 max.	0.30 max.	0.30 max.	0.030 max.
	P %	W %					
	0.030 max.	-					
Hot Work and Heat Treatment							
	Preheat Treatment °F (°C)	Austenitizing Temperature, °F (°C) Salt Bath	Controlled Atmosphere Furnaces	Austenitizing Time (minutes)	Quench Medium	Tempering Temperature , °F (°C)	Minimum Hardness, RC
	1200 (649)	1450 (788)	1475 (802)	5 - 15	Oil	400 (204)	59
Mechanical Properties at Room Temperature							
Condition	Ø mm.	Rp0,2 min. N/mm2	Rm N/mm2	A min. %	KV min. J	Max. Brinell Hardness Annealed BHN	Cold Drawn BHN
	-	-	-	-	-	217	241