

Quality	20NiCrMo2-2					
According to Standard	EN 10084 : 1998					
Number	1.6523					
 KRANTI INDUSTRIAL METAL SUPPLIER LLP						
Comparable Standards	EN	W.N.	B.S.	Finland	Afnor	Italy / Spain
	20NiCrMo2-2	1.6523	805M20	506	20NCD2	20NiCrMo2
Chemical Analysis	C %	Si % max	Mn %	P% max	S%	Cr %
	0.17 to 0.23	0.4	0.65 to 0.95	0.035	≤ 0.035	0.35 to 0.70
	Mo %	Ni %	B			
	0.15 to 0.25	0.40 to 0.70	—			
Hot Work and Heat Treatment Temperatures						
	End quench test Quenching ²⁾ °C	Carburizing temperature ³⁾ °C	Core-hardening temperature ^{4), 5)} °C	Case-hardening temperature ^{4), 5)} °C	Tempering ⁶⁾ °C	
	920	880 to 980	860 to 900	780 to 820	150 to 200	
Mechanical Properties at Room Temperature						
	Mechanical Properties for the ruling section with a diameter)d) or for flat products thickness (f) of					
	Re min. MPa ^c	R _m	A min. %	Z min. %	KV ^b min. J	
	-	-	-	-	-	
Hardness Requirements for Products Delivered in the Conditions 'treated to improve shearability' (+S), 'annealed to maximum hardness requirements' (+A), 'treated to hardness range' (+TH), or 'treated to ferrite - pearlite structure and hardness range' (+FP)						
	Brinell Hardness in the Condition					
	+S max.	+A max.	+TH min.	+TH max.	+FP min.	+FP max.
	¹⁾	212	161	212	149	194